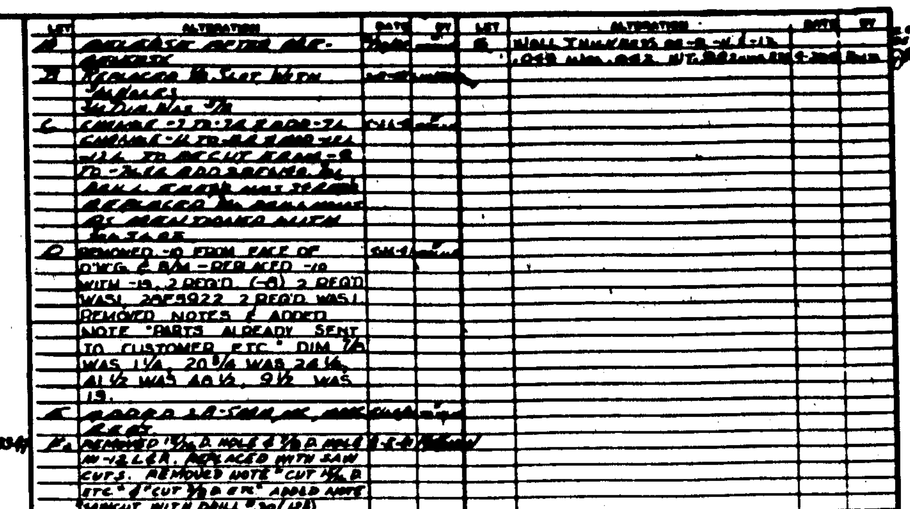
1 2 3 4 5



SAWCUT WITH DRILL #30 (.128) AT END OF CUT IN -12 L&R TO ALLOW INSERTION OF 28F6140-9E-10 (REF) 1 PLACE EACH

30° (APPROX.) DETERMINE EXACT LOCATION ON INSTALL'N.

-7 SUB-ASSY (REF)

SECTION B B 12"-1"

-13 CAP - WELD IN PLACE 1 REQ'D. ON -7 L&R

1/2 TO EDGE OF SLOT.

CUT 1/8 SLOT IN -12 L&R 5 1/2 LONG - SLOT TO BE CUT STRAIGHT TO SUIT 28F6140 (REF)

28F5921 (REF)

END OF -12 (REF)

-6 SUB-ASSY. (REF)

END OF -12 (REF)

3/32 DRILL (5) - 1/2 SPACING ON -12 L&R

1 1/2 DIA.

28F5922 SEE VIEW "C"

9 1/2 (APPROX.)

7 1/2 (APPROX.)

-11 (REF)

1 1/2 DIA. TUBE GRADUALLY TAPERS TO 7/8 DIA. IN THIS DISTANCE

41 1/2 (APPROX.)

20 3/4 (APPROX.)

28F5920 (REF) SEE VIEW "C"

SEE VIEW C

28F6140 VENT CONTINUOUS WELD TO -12 L&R

-12 SUB-ASSY.

WELD

-11

1 1/2 SWEDGE TO

5 1/2 (APPROX.) LOCATE TO BEST SUIT INSTALL'N.

-6 SUB ASSY

-12 SUB-ASSY.

-10 TUBE

-12 TUBE

-9 TUBE

℄ SHIP

28F5922 (REF)

-12 (REF)

DRILL #10 (.193) IN 28F5921 (REF)

AN3-00-10 / AC3650-832

CLIP

DRILL 3/32 THRU 28F5921 (REF)

28F5920 BUTTERFLY

SECTION A A 12"-1"

VIEW C 12"-1"

-7 (REF)

*NOTE
CHANGES C, D & E HAVE BEEN RUSH RELEASED

NOTE:
PARTS ALREADY SENT TO CUSTOMER MUST BE REWORKED THESE PARTS MAY THEN BE REWORKED.
CONTRACT AMENDMENT #19
CONTRACT #F-210

* SEE NOTE

FINISH CODE

HEAT TREAT: NONE
FINISH: ZP-AP

SCALE 6"=1'-0"

PARTS LIST FOR ASSY.

PART No. | STOCK | MATERIAL | SPEC

NAME: ASSY - PIPES - WINDSHIELD DE-ICER - CANAL TAKE

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

J 28F5923

[redacted]

PARTS RUSH RELEASED FOR 5 AIRPLANES

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